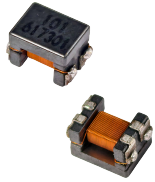


**ACMV Series**  
**Wire-wound Common Mode Choke**  
**Size 3225**



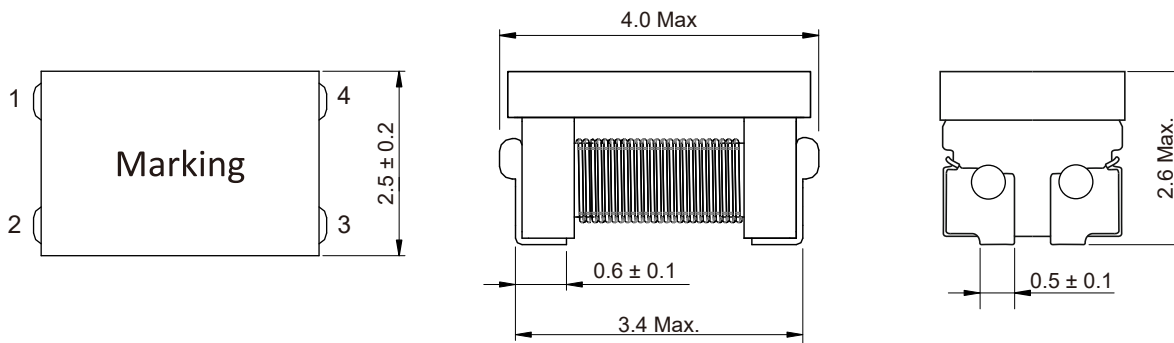
**FEATURES**

- Suitable for lead-free reflow soldering
- Adopting innovative side terminal structure to enhance vibration resistance level
- Operating temperature: -55 °C ~150 °C
- AEC-Q200 qualified
- Quantity: 5000pcs

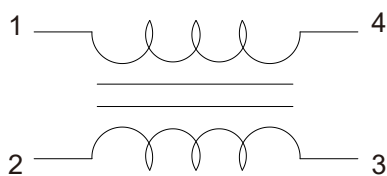
**APPLICATION**

- Industrial field bus systems
- Automotive CAN-BUS, FlexRay system
- Automotive CAN-FD, A2B high-speed system

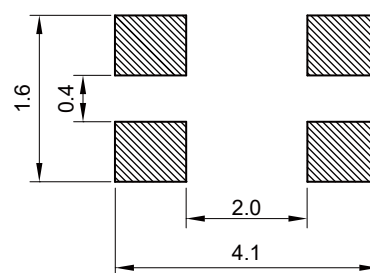
**Dimensions: [mm]**



**Schematic :**



**Land Pattern: [mm]**

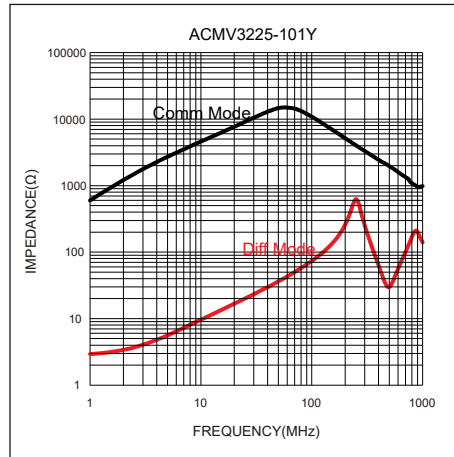
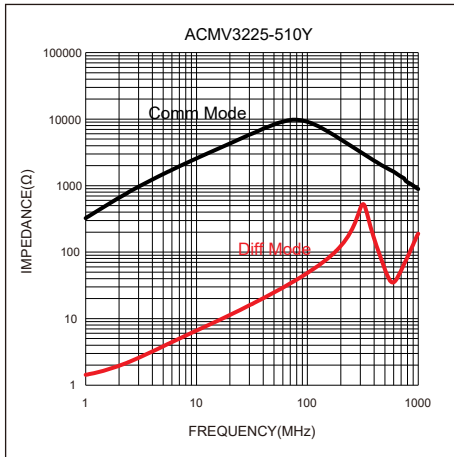


**Electrical Properties:**

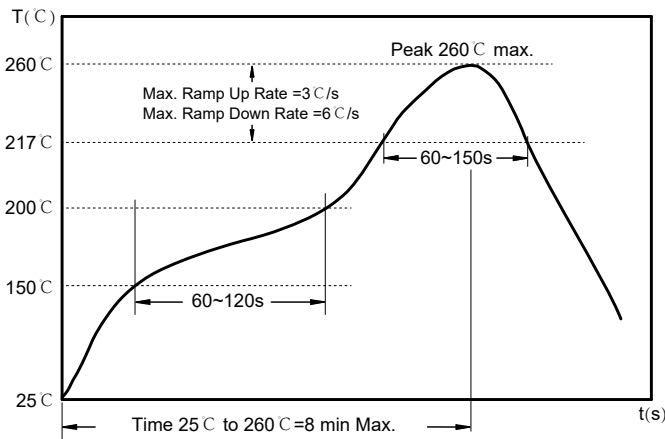
Part No	Common Mode Impedance @ 10 MHz/0.1V (Ω)		Common Mode Inductance @ 100kHz/0.1V +50%/-30% (μH)	DC Resistance Max. (Ω)	Rated Current Max. (mA)	Rated Voltage Max. (Vdc)	Insulation Resistance Min. (MΩ)
	Min.	Typ.					
ACMV3225-510Y	1000	2600	51	0.7	200	80	10
ACMV3225-101Y	2200	5100	100	1.5	150	80	10

All test data is referenced to 25 °C ambient.

Typical Electrical Characteristics:



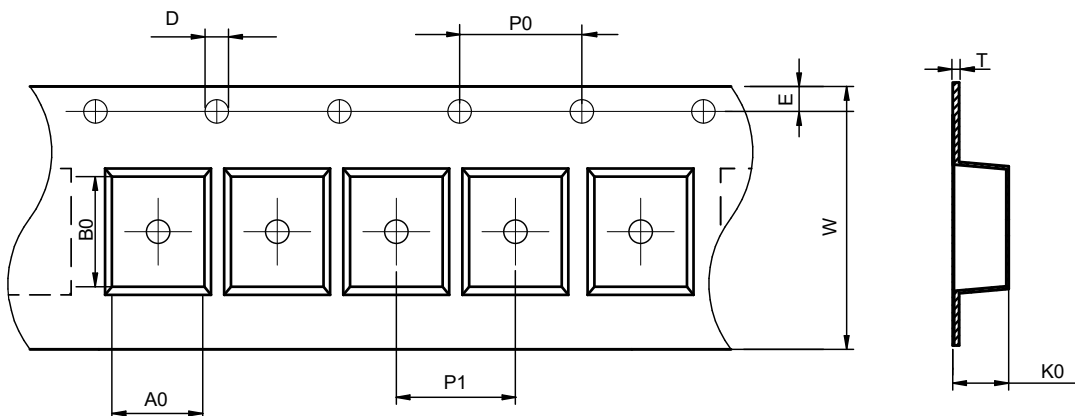
### Soldering Reflow:



Preheat condition: 150 ~200 °C / 60~120 sec.  
 Allowed time above 217 °C : 60~150 sec.  
 Max temperature: 260 °C .  
 Max time at max temperature: 30 sec.  
 Allowed Reflow time: 3x max.

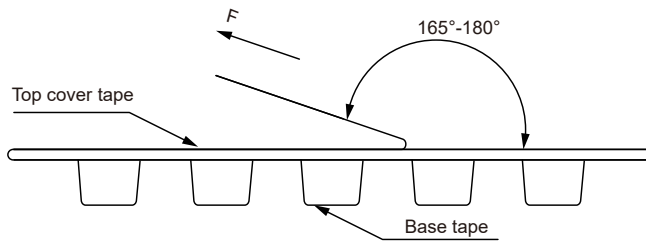
### Packaging Information:

#### Tape Dimension :



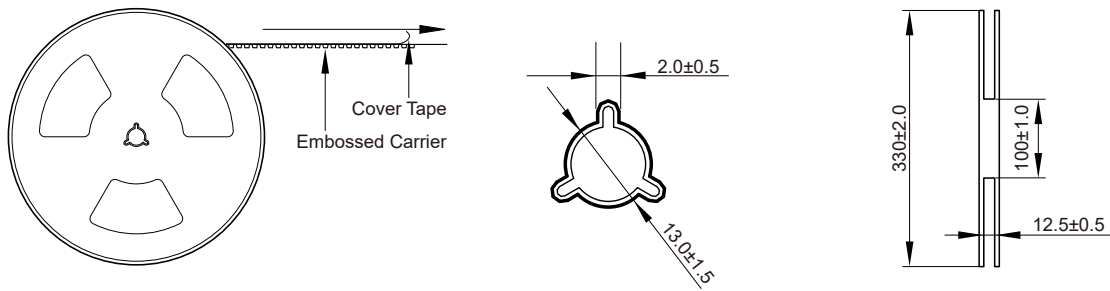
Series	A0 (mm)	B0 (mm)	D (mm)	P0 (mm)	P1 (mm)	W (mm)	K0 (mm)	E (mm)	T (mm)
ACMV3225	2.7±0.1	3.9±0.1	1.5±0.1	4.0±0.1	4.0±0.1	12.0±0.3	2.8±0.1	1.75±0.1	0.35±0.1

Peel force of top cover tape:

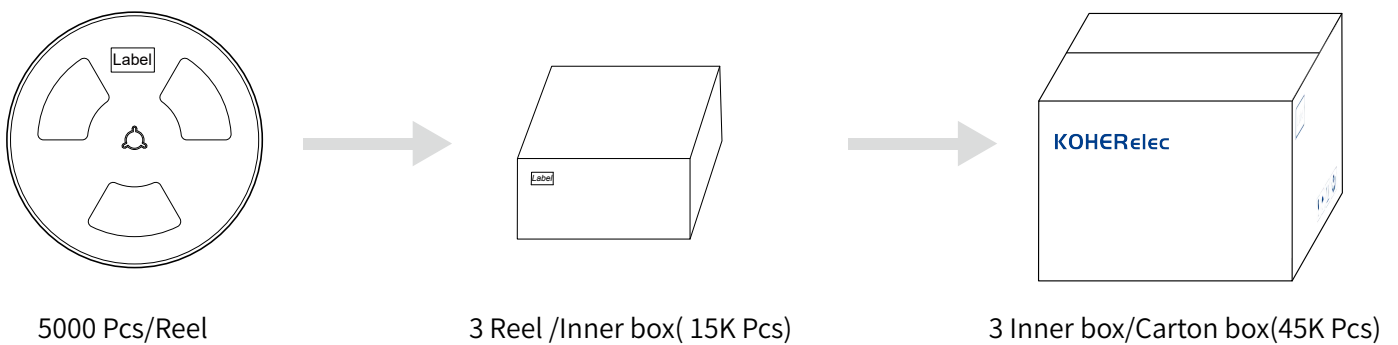


The peel force of top cover tape shall be between 0.1 to 1.3 N

Reel Dimension: [mm]



Packaging Quantity:



## Cautions and Warnings:

### Storage Conditions :

- The storage period is within 12 months after the completion of production. Be sure to follow the storage conditions (temperature: -5 to 35°C, humidity: 75% RH Max).If the storage period elapses, the soldering of the terminal electrodes may deteriorate.The warranty period is one year.
- Product should not be exposed to environment with high temperature, high humidity, dust, corrosive gas and etc.
- Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- Please always handle products carefully to prevent any damage caused by dropping down or inappropriate removing.

### Operation Instructions:

- Self heating (temperature increase) occurs when the power is turned ON, so the tolerance should be sufficient for the set thermal design.
- Before soldering, be sure to preheat components.The preheating temperature should be set so that the temperature difference between the solder temperature and chip temperature does not exceed 150°C.
- Soldering corrections after mounting should be within the range of the conditions determined in the specifications.If overheated, a short circuit, performance deterioration, or lifespan shortening may occur.
- Generally, Koher might not be familiar with either customer's specific application or actual requests as customer does.As a result customer shall be responsible for checking and confirming whether Koher product with the performance described in the product specification is suitable for using in customer's particular application or not.

### Conformal coating:

- The inductance value may change due to the high cure stress of the resin used for coating or molding.
- An open circuit may occur due to mechanical stress from the resin, its amount, cured shape, or operating conditions.
- Please exercise careful attention when selecting a resin for the coating or molding process.
- Prior to using the coating resin, please verify that no reliability issues are observed.
- When applying conformal coating for product protection, materials with a high shrinkage rate should be avoided.If such materials must be used, it is recommended to apply silicone around the inductor core in a closed loop to prevent the conformal coating from flowing into or penetrating the windings, thereby avoiding open-circuit failures caused by the coating's thermal stress.